



ROYER[®]

WE ARE WORK BOOTS

LEGATTO
T R A D I N G

WWW.LEGATTOTRADING.COM
5063 NORTH SERVICE RD., SUITE 200, BURLINGTON ON L7L 5H6 CANADA
+1 (905) 699-1691

1 MINING

ROYER® boots which are equipped with GORE-TEX® technology keep your feet dry. They are manufactured to meet the highest standard of breathability while keeping water out.

GUARANTEED
TO KEEP YOU DRY

GORE-TEX®
PRODUCTS



MODEL
2282G TX



- LEATHER
- PARESHOK™
- INTERGUARD®
- GORE-TEX®
- PROTECTIVE TOE CAP
- FOOTBED
- PUNCTURE-RESISTANT INSOLE BOARD

2263XPB BLACK

6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH



- Canadian-made 8 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Waterproof AIRFLOW™ membrane
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust JYG™ sole
- Dual-density rubber XPAN® technology
- Non-woven ISOFIX® lining
- Low density PU footbed
- Protection against electrical hazards

* This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR MT/75



2282GTX BLACK

6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH



- Canadian-made 10 inch boot
- Waterproof and breathable GORE-TEX® bootie
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN® technology
- Low density PU footbed
- Protection against electrical hazards

* This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR

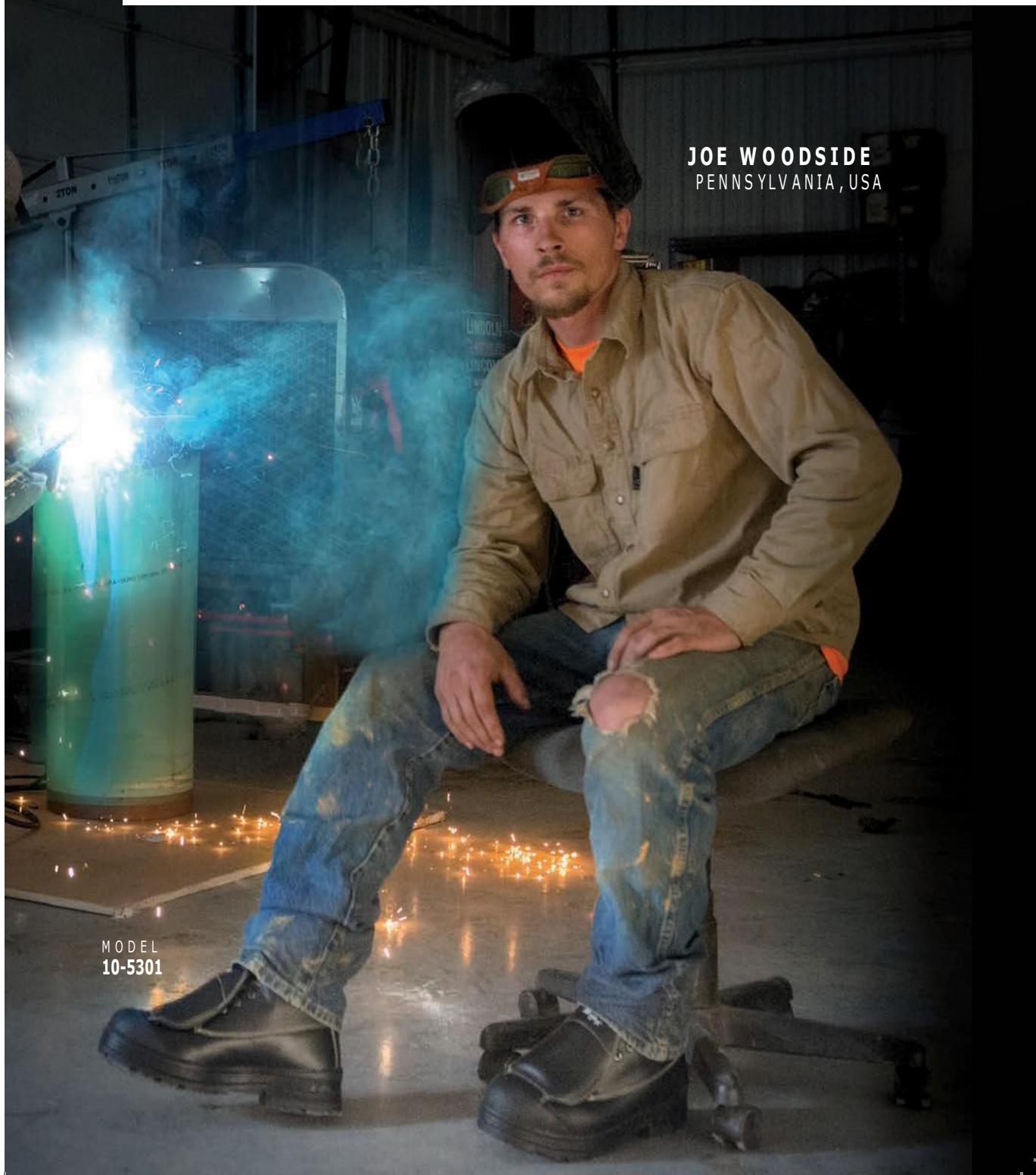


2 METALLURGY AND FOUNDRY

Working hand in hand with the industry, ROYER develops innovative products with unique designs that address safety issues and distinct needs. These products perform at their best in the most arid work environments, combining maximal safety and comfort.

JOE WOODSIDE
PENNSYLVANIA, USA

MODEL
10-5301



2033XP BLACK

4 4,5 5 5,5 6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH



- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XSPAN® technology
- Flame resistant KEVLAR® threads
- Non-woven ISOFIX® lining
- POLIYOU® footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR MT/75

**2063XP** BLACK

FAST TAKE-OFF DESIGN

4 4,5 5 5,5 6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH



- Unlined slip-on mid-cut boot
- Waterproof full-grain leather
- Steel protective toecap
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XSPAN® technology
- POLIYOU® footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH

**2076XP** BLACK

FAST TAKE-OFF DESIGN

4 4,5 5 5,5 6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH



- Unlined slip-on mid-cut boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XSPAN® technology
- POLIYOU® footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH MT/75

**2089XP** BLACK

FAST TAKE-OFF DESIGN

6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH



- Unlined slip-on mid-cut boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Protected elastics from welding flames
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XSPAN® technology
- Flame resistant KEVLAR® threads
- POLIYOU® footbed
- Protection against electrical hazards

*This model meets the following standards:



3

METGUARDS / INTERGUARD® INTERNAL METATARSAL PROTECTION

Exclusive to ROYER, the INTERGUARD® protector meets the highest international standards (ASTM, CSA, ISO/EN) in terms of metatarsal protection while ensuring flexibility and optimal comfort.

MODEL
2249XPB



2249XPB BLACK

4	4,5	5	5,5	6	6,5	7	7,5	8	8,5	9	9,5	10	10,5	11	11,5	12	12,5	13	14	3E WIDTH
---	-----	---	-----	---	-----	---	-----	---	-----	---	-----	----	------	----	------	----	------	----	----	----------

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN® technology
- Flame resistant KEVLAR® threads
- Non-woven ISOFIX® lining
- Low density PU footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



2251XPB BLACK

4	4,5	5	5,5	6	6,5	7	7,5	8	8,5	9	9,5	10	10,5	11	11,5	12	12,5	13	14	3E WIDTH
---	-----	---	-----	---	-----	---	-----	---	-----	---	-----	----	------	----	------	----	------	----	----	----------

- Canadian-made 6 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust JYG™ sole
- Dual-density rubber XPAN® technology
- Non-woven ISOFIX® lining
- Low density PU footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



2252XPB BLACK

4	4,5	5	5,5	6	6,5	7	7,5	8	8,5	9	9,5	10	10,5	11	11,5	12	12,5	13	14	3E WIDTH
---	-----	---	-----	---	-----	---	-----	---	-----	---	-----	----	------	----	------	----	------	----	----	----------

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- Flexible and comfortable INTERGUARD® internal metatarsal protector
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust JYG™ sole
- Dual-density rubber XPAN® technology
- Non-woven ISOFIX® lining
- Low density PU footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



4

MET GUARDS / REALFLEX™ EXTERNAL METATARSAL PROTECTION

Exclusive to ROYER, the REALFLEX™ protector maintains the footwear's natural flexibility when walking and maintains its comfort when kneeling or squatting. It protects the metatarsal region of the foot from heavy falling objects and meets the most stringent international standards (ASTM, CSA, ISO/EN).



MODEL
10-5301



10-5301 BLACK

7 7,5 8 8,5 9 9,5 10 10,5 11 12 13 3E WIDTH

- 8 inch boot
- Buffalo leather
- Upper with 200g THINSULATE® thermal insulation
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Rubber, PU and TPU 4-density sole
- Flame resistant KEVLAR® threads
- TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

*This model meets the following standards:

CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR MT/75



2001XP BLACK

4 4,5 5 5,5 6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN® technology
- Non-woven ISOFIX® lining
- V2000™ footbed
- Protection against electrical hazards

*This model meets the following standards:

CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR MT/75



2033XPB BLACK

6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E WIDTH

- Canadian-made 8 inch boot
- Waterproof full-grain leather
- REALFLEX™ metatarsal protector designed to increase comfort when walking or squatting
- Steel protective toecap
- Rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XPAN® technology
- Flame resistant KEVLAR® threads
- Non-woven ISOFIX® lining
- POLIYOU® footbed
- Protection against electrical hazards

*This model meets the following standards:

CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR MT/75



5 OIL INDUSTRY

Lightweight, flexible and comfortable, our boots designed for the oil industry are a worker's best friend.



10-8420 BROWN

5 6 7 7,5 8 8,5 9 9,5 10 10,5 11 12 13 14 15 3E WIDTH



- 6 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR® treated TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



10-8601 BLACK

5 6 7 7,5 8 8,5 9 9,5 10 10,5 11 12 13 14 15 3E WIDTH



- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof full-grain leather
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR® treated TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



10-8620 BROWN

5 6 7 7,5 8 8,5 9 9,5 10 10,5 11 12 13 14 15 3E WIDTH



- 8 inch metal-free boot
- Waterproof AIRFLOW™ membrane
- Waterproof crazy-horse leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Light and flexible FLX™ rubber sole
- Direct-attach PU midsole
- SILVERCLEAR® treated TAIBRELLE® lining
- Low density PU footbed for added comfort
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR





10-9800 CARBON BLACK

5 6 7 7,5 8 8,5 9 9,5 10 10,5 11 12 13 14 15 3E WIDTH



- 6 inch metal-free boot
- Waterproof and breathable GORE-TEX® bootie
- Waterproof full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® FIRE&ICE® outsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



10-9900 CARBON BLACK

5 6 7 7,5 8 8,5 9 9,5 10 10,5 11 12 13 14 15 3E WIDTH



- 8 inch metal-free boot
- Waterproof and breathable GORE-TEX® bootie
- Waterproof full-grain leather
- SHIELDTEX™ abrasion resistant fabric
- Composite protective toecap
- Ultra-resistant TPU PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- VIBRAM® FIRE&ICE® outsole
- Low density PU footbed for added comfort
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



2351GSP SAND

4 4,5 5 5,5 6 6,5 7 7,5 8 8,5 9 9,5 10 10,5 11 11,5 12 12,5 13 14 3E Width



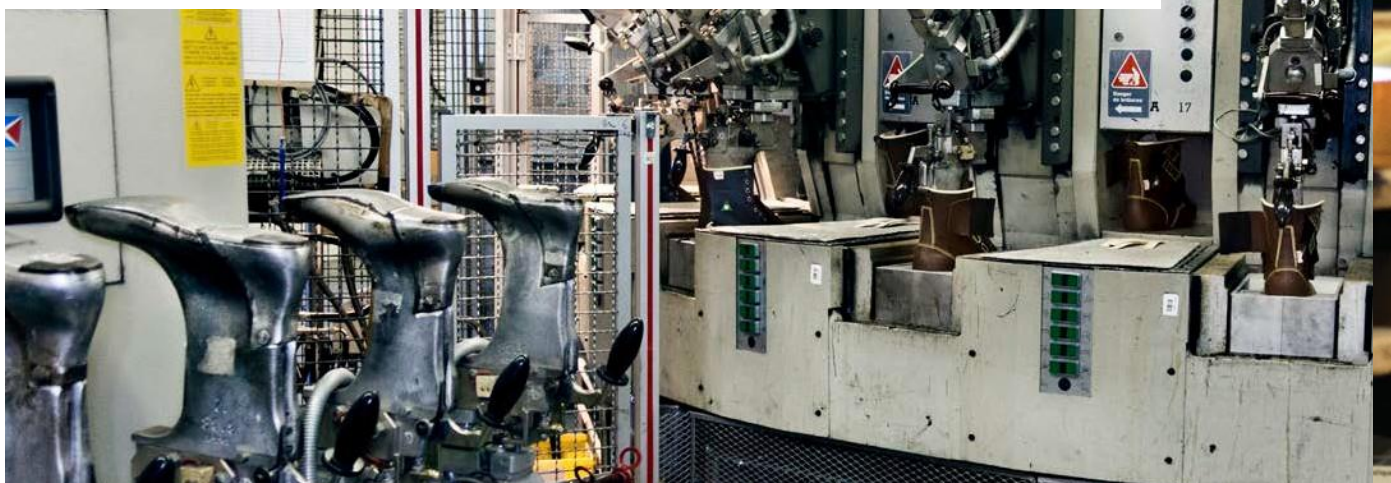
- Canadian-made 8 inch boot
- Waterproof nubuck leather
- Steel protective toecap
- Ultra-resistant rubber PARESHOK™ bumper toe
- Non-metallic puncture-resistant insole
- Flexible, comfortable and robust ARROW™ sole
- Dual-density rubber XSPAN® technology
- R-SKIN™ breathable lining simulates the feel of leather with excellent thermoregulative properties
- V2000™ footbed
- Protection against electrical hazards

*This model meets the following standards:
CSA Z195-14 ASTM F2413-11 I/75 C/75 EH PR



6 ELEMENTS OF TECHNOLOGY

Respect for hard work means manufacturing products that perform as well as those who use them. With this in mind, ROYER integrates the most advanced technologies into its products.



XSPAN®

Exclusive to ROYER in North America, XSPAN® is a dual-density rubber vulcanization technology. XSPAN® combines the durability of dense rubber with the comfort and shock absorption of expanded rubber. The result is a high-performance, durable sole that is also flexible and comfortable.

INTERGUARD®

Internal flexible metatarsal protector exclusive to ROYER. The INTERGUARD® protector meets various international standards (ASTM, CSA, ISO/EN) in terms of metatarsal protection while ensuring flexibility and optimal comfort for the user.

PARESHOK™

Protective TPU or rubber toecap positioned on the front of the boot (over the leather and toecap) to increase the vamp's resistance to wear.

R-SKIN™

R-SKIN™ breathable lining simulates the feel of leather with excellent thermoregulative properties.



Of hybrid construction (injected/cemented), the patented FLX™ sole is ultra-flexible and ultralight. Its flexibility and suppleness, combined with its sturdy "Goodyear Welt" look, make it a sole in a class of its own.

KEVLAR®

High-performance KEVLAR® fibre thread is 2.5 times stronger than nylon or polyester. It is also more resistant to heat and flames and is used to make our specialty products for foundries, metallurgical industries and welding sites.



External metatarsal protector exclusive to ROYER. It maintains the footwear's natural pliability when walking and when working in a squatting or kneeling position. It protects the metatarsal region of the foot from heavy falling objects and meets various international standards (ASTM, CSA, ISO/EN).

AIRFLOW™

Boots made with AIRFLOW™ lining are waterproof. A microporous membrane laminated to the lining protects the inside of the boot from the infiltration of liquid while ensuring the elimination of sweat.



ROYER's METAL-FREE products feature a protective toecap made of composite materials, a puncture-resistant insole, a metal-free shank and metal-free eyelets. These products are designed to meet the same safety standards and to be more lightweight than metal-containing footwear. Moreover, they are less cold-conductive and do not set off metal detectors.



SHIELDTEX

ROYER introduced SHIELDTEX™ fabric in 2008 when it launched "the Mother of All Boots" collection. This high-performance fabric was originally developed for the car and motorcycle racing apparel industry. It provides high abrasion and wear resistance while optimizing flexibility and breathability. ROYER is a pioneer in terms of its use in work boots and shoes.



Made of an industrial grade rubber, the VIBRAM® FIRE&ICE® sole is designed to withstand extreme temperatures (-20°C to +250°C) while maintaining its flexibility, its slip-resistance properties on ice and its heat insulation.



GORE-TEX® is a microporous laminated membrane made with Teflon. It guarantees impermeability and respirability as the pores are small enough to prevent water penetration into footwear while being large enough to allow the expulsion of sweat.

7 CERTIFICATIONS

All ROYER® boots and shoes meet very stringent protective footwear standards and are subjected to all design and performance requirements set forth in these standards.



Our products are certified by the Canadian Standard Association (CSA) under the Z195 "Protective Footwear" Standard, 2014 edition. Tests are carried out systematically on all our production to ensure continued compliance with the Z195 standard. Moreover, our facilities are regularly audited by CSA personnel to ensure the highest level of quality.



The CSA dark grey rectangular label (with white "M" letter) indicates that the footwear meets the design and performance requirements of Z195 metatarsal protectors (impact resistance of 125 joules).



The CSA blue rectangular label ensures that footwear meets the design and performance requirements of Class 1 protective toecaps (impact resistance of 125 joules), without a puncture-resistant sole.



Most of our products have been tested and certified according to the American Society for Testing and Materials (ASTM) standards. Testing method F2412 and performance requirement F2413 are used to assess our products.



The CSA green triangular label indicates that footwear meets the design and performance requirements of Class 1 protective toecaps (impact resistance of 125 joules) and the requirements of puncture-resistant soles.

I/75 = Certified protective toecap (impact resistance of 75 ft-lbf)

C/75 = Certified protective toecap (compression resistance of 2500 lbs)

PR = Certified puncture-resistant sole (1200 newtons)

MT/75 = Certified metatarsal protection (75 ft-lbf)

EH = Certified electric hazard protection (18 kV / 60 Hz / 1 minute)

SD = Certified static-dissipative sole (resistance between 1 and 100 megohms)



The CSA white rectangular label (bearing an orange Greek letter omega) indicates that the footwear provides protection against electrical shocks according to Z195 requirements.